

Technical Information

Euromelt 360



Type of adhesive	synthetic-based hotmelt	
Field of application	Labelling labelling of bottles, jars, tins and plastic cans	
Product specifications		Test method
Viscosity	850 - 1.400 mPa.s at 150 °C	Brookfield Thermosel spindle 27, 100 rpm
Softening point	83 – 95 °C	Ring & Ball
Product properties	Euromelt 360 provides a relatively long open time and can be used for pick-up station as well as for overlap glueing. When working with expanded PET-bottles Euromelt 360 shows a high flexibility which is necessary for the compensation of this expansion.	
Colour	light yellow	
Open time	surface tacky	
Processing	Due to the various paper qualities available in the market we generally recommend bonding and storing trials. See also "General Instructions for the Application of Hotmelts".	
Application Temperature	by means of nozzle, roller, segment 140 – 180 °C	
Cleaning	For cleaning of adhesive containers and application systems we recommend the use of our cleaning agent V 1940. During use please consider safety instructions. For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts Melt-O-Clean can be applied. Melt-O-Clean is based on natural resources and supplies the manual cleaning also in case of strong carbonisations. Before using Melt-O-clean its suitability for lacquered synthetic coated surfaces should be tested.	
Disposal	see Safety Data Sheet	
Security advices	see Safety Data Sheet	
Packaging	chub (pillow)	
Shelf life and Storage conditions	In closed original packaging and under normal dry storage conditions for at least 2 years without negative impact on quality.	

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
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